TECHNICAL DATASHEET



2344 - OCEAN

Product Description:

2344 Ocean is inspired by the big and rough wave movements of the ocean. The extra deep and wide structure has valleys of up to 25 mm width.

Composition:

2344 Ocean is an embossed panel with special developed veneer / melamine resins with a MDF core.

Fields of application:

Only for interior: Interior fittings. Furniture manufacture. Shop and fair construction. Doors.

Technical Data:

First given measurement specifies the direction of embossment:

Invoiced size (mm): Delivered size (mm):	2450 x 1050 / 1050 x 2450 3135 x 1270 / 1270 x 3135 2450 x 1050 / 1050 x 2450 3145 x 1280 / 1280 x 3145
Max. repeat size (mm):	3125 x 1250 / 1250 x 3135
Repeating pattern:	Grid size 625 x 625 mm
Available thicknesses:	9 mm / 21 mm
Coreboard:	MDF
Surface:	raw, unlacquered
Density:	ca. 880 kg/m3
Weight:	ca. 8 kg/m2 (9 mm)

Embossment: Deepness of structure: max. 2,8 mm

one-side

ca. 18,5 kg/m2 (21 mm)

Tolerances:

Straightness: Size accuracy: Thickness allowance: Exactitude of profile:

3,0 mm per Meter +/- 1,0 mm per Meter +/- 0,3 mm +/- 1,5 mm







Knob Oak Real wood veneer



Heartwood walnut Real wood veneer

Fineline veneer



Walnut Real wood veneer



Oak chocolate **Fineline** veneer



Fineline veneer

Explanatory notes:

The given details in this data sheet are our field-tested experience. They could not consider any parameter, use case or application and they are therefore without commitment. These data does not represent guarantee of condition in the legal sense or a assurance of the characteristics. No legal claims could be derived by using the information given in these data sheets or by our free of charge technical consultants. Images are for illustration purposes only. Wood is a natural product, deviations in color and texture can occur. Please visit our website for an impression of the color range, which can be expected.

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