

## 2344 - OCEAN

### Product Description:

2344 Ocean is inspired by the big and rough wave movements of the ocean. The extra deep and wide structure has valleys of up to 25 mm width.

### Composition:

2344 Ocean is an embossed panel with special developed veneer / melamine resins with a MDF core.

### Fields of application:

Only for interior: Interior fittings. Furniture manufacture. Shop and fair construction. Doors.

### Technical Data:

First given measurement specifies the direction of embossment:

Invoiced size (mm): 2450 x 1050 / 1050 x 2450  
3135 x 1270 / 1270 x 3135

Delivered size (mm): 2450 x 1050 / 1050 x 2450  
3145 x 1280 / 1280 x 3145

Max. repeat size (mm): 3125 x 1250 / 1250 x 3135  
Repeating pattern: Grid size 625 x 625 mm

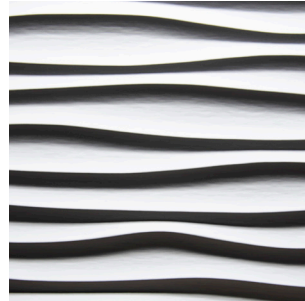
Available thicknesses: 9 mm / 21 mm  
Coreboard: MDF  
Surface: raw, unlacquered

Density: ca. 880 kg/m<sup>3</sup>  
Weight: ca. 8 kg/m<sup>2</sup> (9 mm)  
ca. 18,5 kg/m<sup>2</sup> (21 mm)

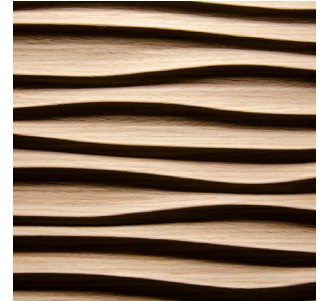
Embossment: one-side  
Deepness of structure: max. 2,8 mm

### Tolerances:

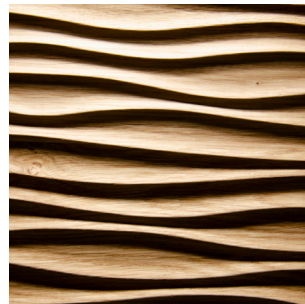
Straightness: 3,0 mm per Meter  
Size accuracy: +/- 1,0 mm per Meter  
Thickness allowance: +/- 0,3 mm  
Exactitude of profile: +/- 1,5 mm



Lacquerable foil



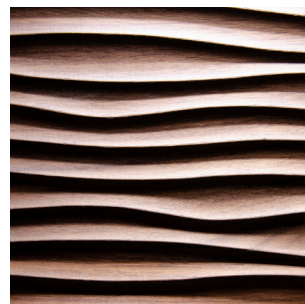
Light Oak  
Alpi veneer



Knob Oak  
Real wood veneer



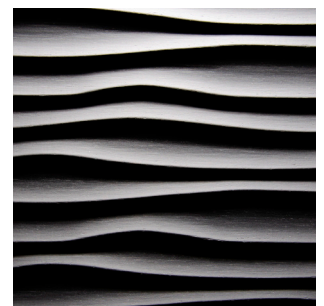
Walnut  
Real wood veneer



Heartwood walnut  
Real wood veneer



Oak chocolate  
Alpi veneer



Black  
Alpi veneer

### Explanatory notes:

The given details in this data sheet are our field-tested experience. They could not consider any parameter, use case or application and they are therefore without commitment. These data does not represent guarantee of condition in the legal sense or a assurance of the characteristics. No legal claims could be derived by using the information given in these data sheets or by our free of charge technical consultants. Images are for illustration purposes only. Wood is a natural product, deviations in color and texture can occur. Please visit our website for an impression of the color range, which can be expected.

Last update: 10.07.2018